



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

647.3902

Job Sheet 192246



Part No: 647.3902

Job Qty: 5 pcs

Part Name: Lower Deflector Assembly, High



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 3/20/19

Job Tracking No:

Due Date: 4/15/19

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV C2 SHEET 1 IPP REV:A 13.09.03 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard	Workcenter/Supplier		Sign-off
					Setup Hrs Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	5 pcs	4/15/19		0.00 0.00	Packaging 1 - 1		
						Packaging 1 - 2		
						Packaging 1 - 3		
						Packaging 1 - 4		
						Packaging 1 - 5		
						Packaging 1 - 6		
						Packaging 1 - 7		
						Packaging 1 - 8		
						Packaging 1 - 9		
						Packaging 1 - 10		
						Packaging 1 - 11		
						Packaging 1 - 12		
						Packaging 1 - 13		
						Packaging 1 - 14		
						Packaging 1 - 15		
						Packaging 1 - 16		
						Packaging 1 - 17		
						Packaging 1 - 18		
						Packaging 1 - 19		
						Packaging 1 - 20		
						Packaging 1 - 21		
						Packaging 1 - 22		AB 19-7-19
						Packaging 1 - 23		
						Packaging 1 - 24		
						Packaging 1 - 25		
						Packaging 1 - 26		
						Packaging 1 - 27		
						Packaging 1 - 28		
						Packaging 1 - 29		
						Packaging 1 - 30		
						Packaging 1 - 31		



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S199237



Part: 647.3902

Job No: 192246

Serial No/Batch: S199237

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 07/19/19

Plex 7/10/19 3:26 PM dart.boucher.sylvie

					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
120 Small Fab - 2 - B4B	5 pcs	4/15/19	0.00 1.85	Small Fab - 1 - B4B		
				Small Fab - 2 - B4B		
				Small Fab - 3 - B4B		
				Small Fab - 4 - B4B		
				Small Fab - 5 - B4B		
				Small Fab - 6 - B4B		1 AQ 19-7-19
				Small Fab - 7 - B4B		
130 QC 5	5 pcs	4/15/19	0.00 0.00	QC 5 - 10		
				QC 5 - 12		
				QC 5 - 17		
				QC 5 - 18		
				QC 5 - 19		
				QC 5 - 22		
				QC 5 - 24		
				QC 5 - 3		
				QC 5 - 43		
				QC 5 - 49		
				QC 5 - 51		DAS
				QC 5 - 58		61
				QC 5 - 68		9-89
				QC 5 - 9		
				QC 5 - 50		
				QC 5 - 30		
				QC 5 - 40		
140 Packaging 3-1 - Stock - B4B	5 pcs	4/15/19	0.00 0.00	Packaging 3 - 1 - B4B		
				Packaging 3 - 2 - B4B		
				Packaging 3 - 3 - B4B		
				Packaging 3 - 4 - B4B		
				Packaging 3 - 5 - B4B		
				Packaging 3 - 6 - B4B		
				Packaging 3 - 7 - B4B		
				Packaging 3 - 8 - B4B		
				Packaging 3 - 9 - B4B		
				Packaging 3 - 10 - B4B		
				Packaging 3 - 11 - B4B		
				Packaging 3 - 12 - B4B		
				Packaging 3 - 13 - B4B		
				Packaging 3 - 14 - B4B		
				Packaging 3 - 15 - B4B		
				Packaging 3 - 16 - B4B		
				Packaging 3 - 17 - B4B		
				Packaging 3 - 18 - B4B		
				Packaging 3 - 19 - B4B		
				Packaging 3 - 20 - B4B		
				Packaging 3 - 21 - B4B		
				Packaging 3 - 22 - B4B		
				Packaging 3 - 23 - B4B	PC	CCK077
				Packaging 3 - 24 - B4B		
				Packaging 3 - 25 - B4B		
				Packaging 3 - 26 - B4B		
				Packaging 3 - 27 - B4B		
				Packaging 3 - 28 - B4B		
				Packaging 3 - 29 - B4B		
				Packaging 3 - 30 - B4B		

7/10/2019

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				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
150	QC 21 - SA	5 pcs	4/15/19	0.00 0.00	QC 21 - SA - 21
					QC 21 - SA - 70
					QC 21 - SA - 53

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JUL 29 2019

Part Op 110 - (Pick Kit)

Descriptions: 120 - (Small Fab) Assemble as per dwg and apply loctite 598 on all faying surfaces per note 5105253

130 - (QC5- Inspect part completeness to step on W/O)

140 - (Identify as per dwg & Stock Location: _____) ***IDENTIFY AS PER IAW MPP-120***

150 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
647.3912	Breakaway Tip Wirestrike for Wire Strike	5 pcs (1 ea)	110-Packaging 1 - Pick Kit	5105693
647.3914	Breakaway Tip, Long	5 pcs (1 ea)	110-Packaging 1 - Pick Kit	5105253 (3) 5105426
MS20470AD6-12	Rivet	15 Ea (3 ea)	110-Packaging 1 - Pick Kit	51136643

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	647.3912	5	9	0
	647.3914	5	9	0
	MS20470AD6-12	15	212	0

Part Specifications

Specifications could not be found.

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